

# Signature

Awning Window (100mm)

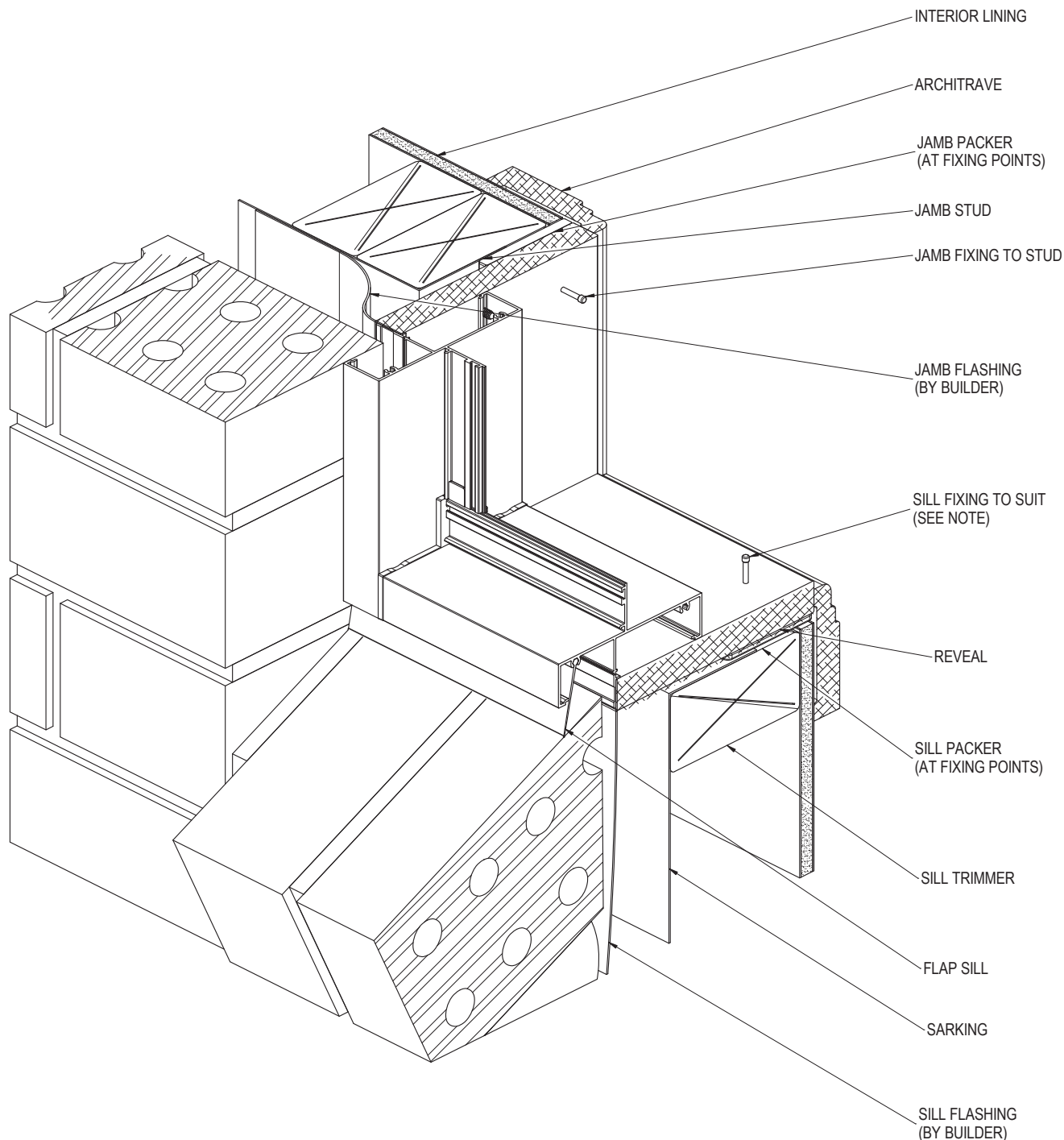
Casement Window (100mm)

Casement Window LB (100mm)

Fixed Window (100mm-EG)

## Installation Details

## BRICK VENEER CONSTRUCTION - SILL & JAMB DETAIL



**NOTE:**

FOR SITE CLASSIFICATIONS OF UP TO AND INCLUDING 'N6' OR SIMILAR, FIXINGS ARE TO BE AT 450mm CENTRE MAXIMUM, FOR SITUATIONS IN EXCESS OF THIS THE FIXINGS ARE TO BE AT 300mm CENTRES MAXIMUM. FIXING SIZE TO BE EQUIVALENT TO A  $\varnothing 2.2\text{mm}$  STEEL NAIL MINIMUM.

PRODUCT NO: SIG-AWN-100  
DRAWING NO: SIG-AWN-02-01  
DRAWN: JCF

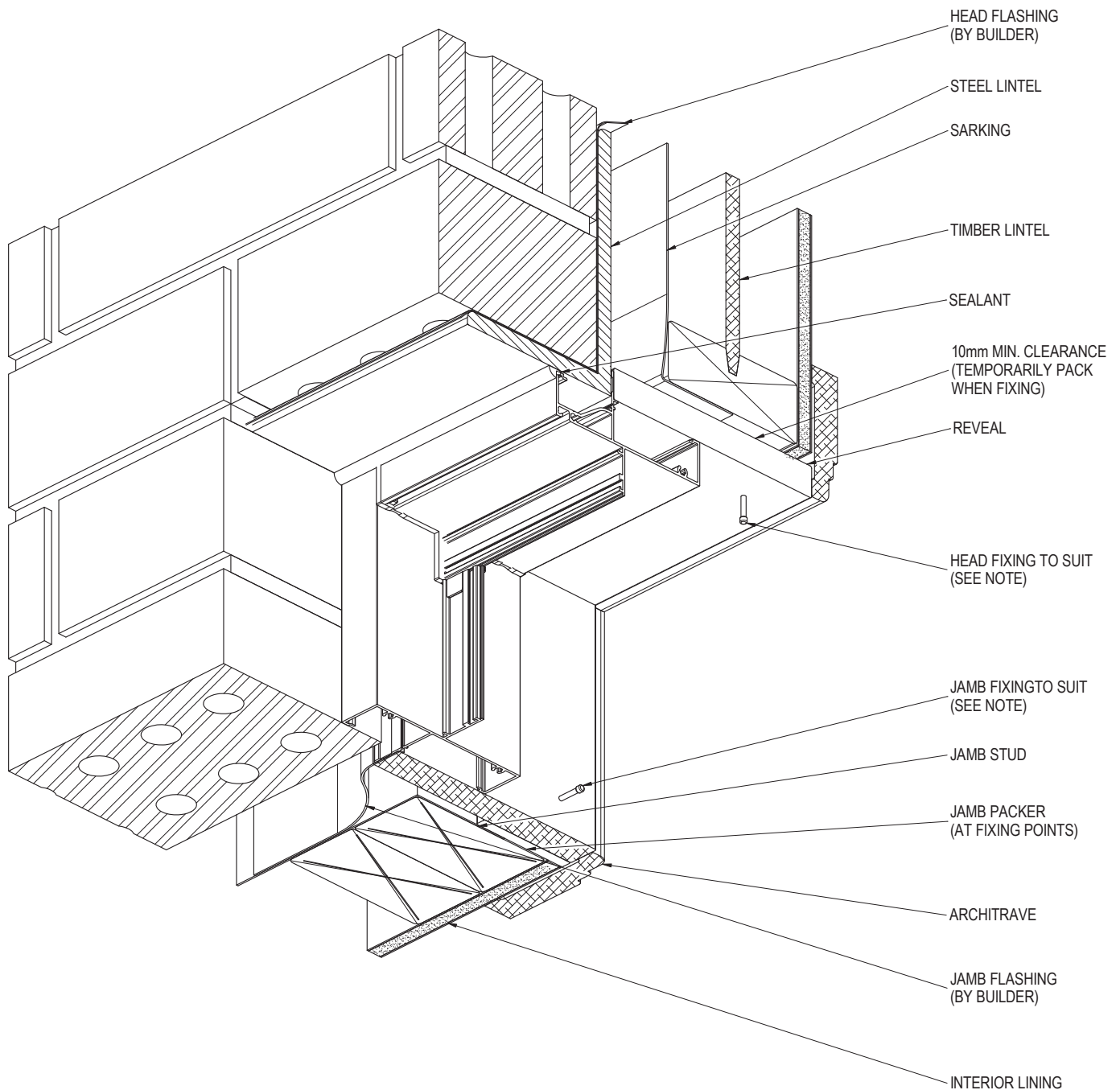
DATE: 06/12/12

ISSUE: A

SCALE: 1 : 3



## BRICK VENEER CONSTRUCTION - HEAD & JAMB DETAIL



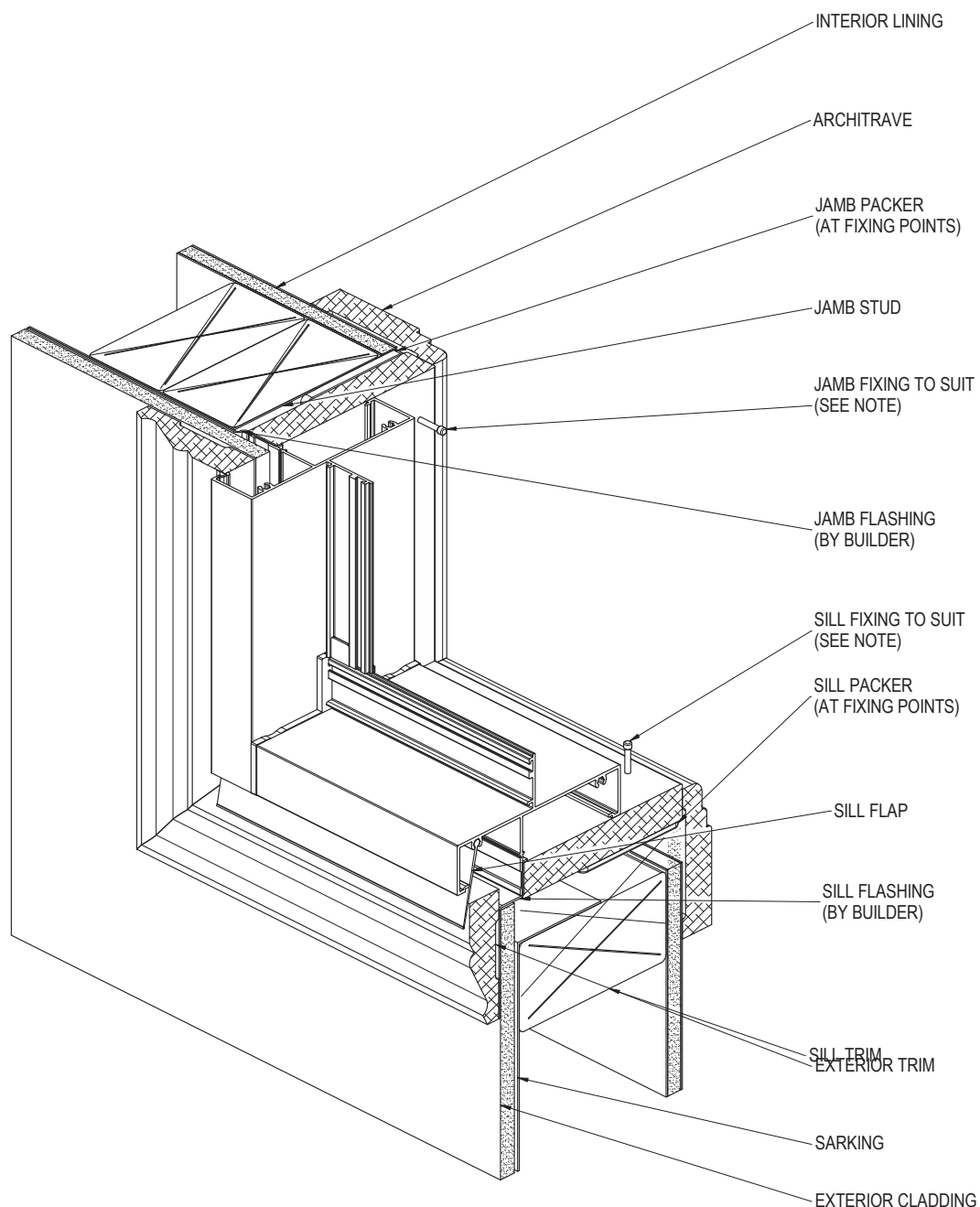
NOTE:  
FOR SITE CLASSIFICATIONS OF UP TO AND INCLUDING 'N6' OR SIMILAR, FIXINGS ARE TO BE AT 450mm CENTRE MAXIMUM, FOR SITUATIONS IN EXCESS OF THIS THE FIXINGS ARE TO BE AT 300mm CENTRES MAXIMUM. FIXING SIZE TO BE EQUIVALENT TO A  $\phi$  2.2mm STEEL NAIL MINIMUM.

PRODUCT NO: SIG-AWN-100  
DRAWING NO: SIG-AWN-02-02  
DRAWN: JCF

DATE: 06/12/12  
ISSUE: A  
SCALE: 1 : 3



## CLADDING CONSTRUCTION - SILL & JAMB DETAIL



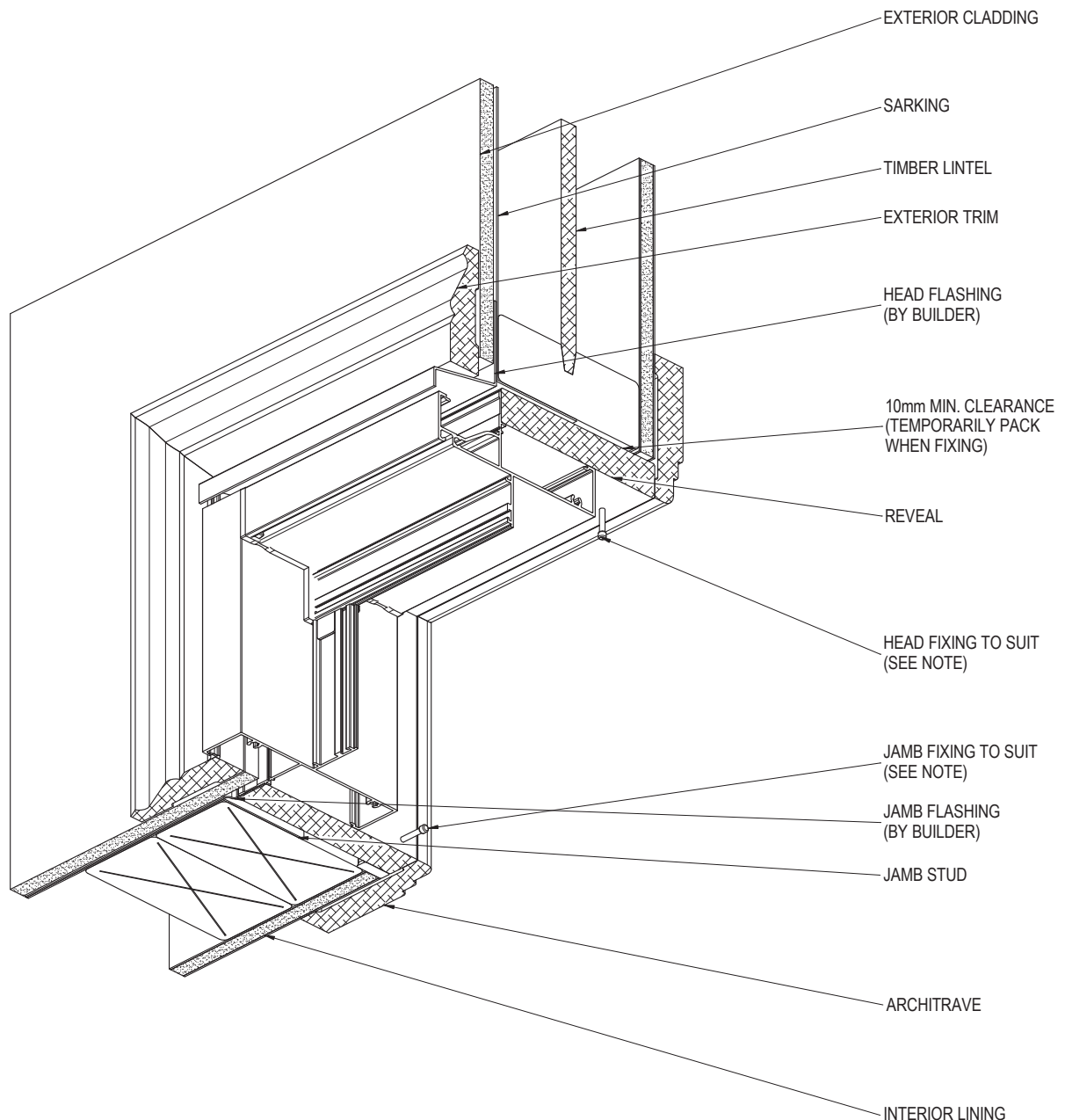
NOTE:  
FOR SITE CLASSIFICATIONS OF UP TO AND INCLUDING 'N6' OR SIMILAR, FIXINGS ARE TO BE AT 450mm CENTRE MAXIMUM, FOR SITUATIONS IN EXCESS OF THIS THE FIXINGS ARE TO BE AT 300mm CENTRES MAXIMUM. FIXING SIZE TO BE EQUIVALENT TO A  $\phi 2.2$ mm STEEL NAIL MINIMUM.

PRODUCT NO: SIG-AWN-100  
DRAWING NO: SIG-AWN-02-03  
DRAWN: JCF

DATE: 06/12/12  
ISSUE: A  
SCALE: 1 : 3



CLADDING CONSTRUCTION - HEAD & JAMB DETAIL



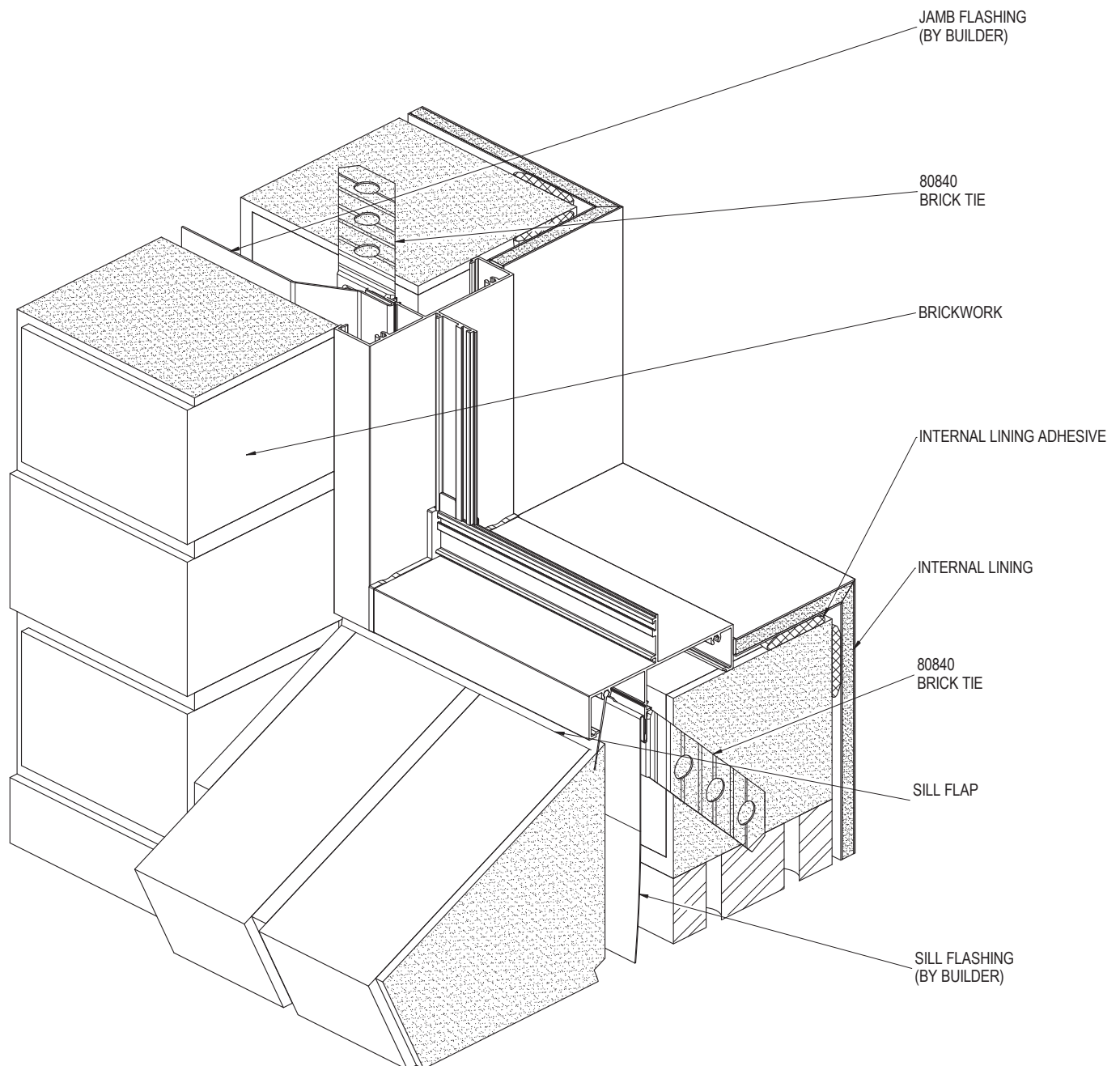
NOTE:  
FOR SITE CLASSIFICATIONS OF UP TO AND INCLUDING 'N6' OR SIMILAR, FIXINGS ARE TO BE AT 450mm CENTRE MAXIMUM, FOR SITUATIONS IN EXCESS OF THIS THE FIXINGS ARE TO BE AT 300mm CENTRES MAXIMUM. FIXING SIZE TO BE EQUIVALENT TO A  $\phi 2.2$ mm STEEL NAIL MINIMUM.

PRODUCT NO: SIG-AWN-100  
DRAWING NO: SIG-AWN-02-04  
DRAWN: JCF

DATE: 06/12/12  
ISSUE: A  
SCALE: 1 : 3



## CAVITY BRICK CONSTRUCTION - SILL & JAMB DETAIL

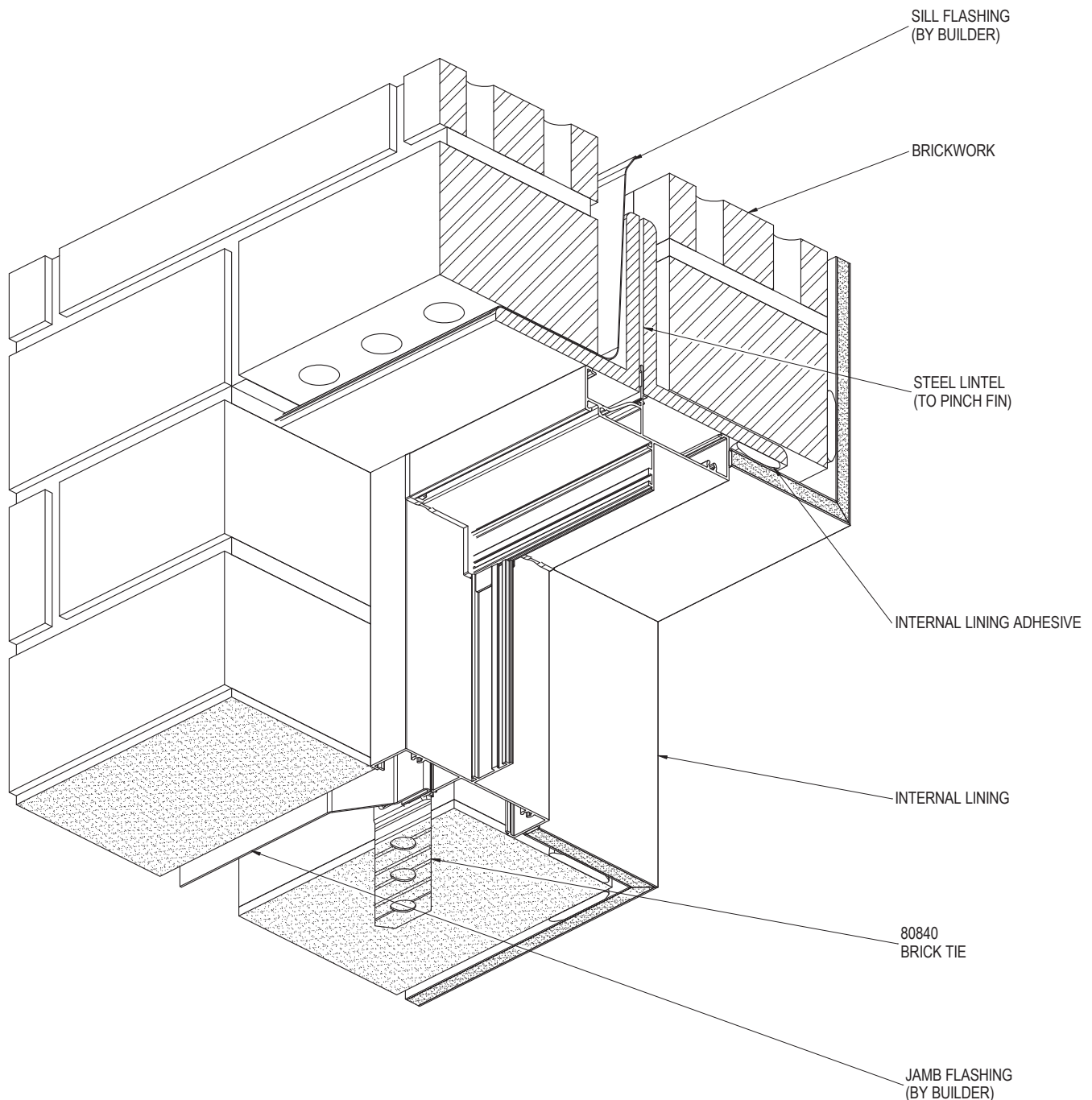


NOTE:  
FOR SITE CLASSIFICATIONS OF UP TO AND INCLUDING 'N6' OR SIMILAR, FIXINGS ARE TO BE AT 450mm CENTRE MAXIMUM, FOR SITUATIONS IN EXCESS OF THIS THE FIXINGS ARE TO BE AT 300mm CENTRES MAXIMUM. FIXING SIZE TO BE EQUIVALENT TO A  $\varnothing 2.2\text{mm}$  STEEL NAIL MINIMUM.

PRODUCT NO: SIG-AWN-100  
DRAWING NO: SIG-AWN-02-05  
DRAWN: JCF

DATE: 06/12/12  
ISSUE: A  
SCALE: 1 : 3

CAVITY BRICK CONSTRUCTION - HEAD & JAMB DETAIL



NOTE:  
FOR SITE CLASSIFICATIONS OF UP TO AND INCLUDING 'N6' OR SIMILAR, FIXINGS ARE TO BE AT 450mm CENTRE MAXIMUM, FOR SITUATIONS IN EXCESS OF THIS THE FIXINGS ARE TO BE AT 300mm CENTRES MAXIMUM. FIXING SIZE TO BE EQUIVALENT TO A  $\phi$  2.2mm STEEL NAIL MINIMUM.

PRODUCT NO: SIG-AWN-100

DRAWING NO: SIG-AWN-02-06

DRAWN: JCF

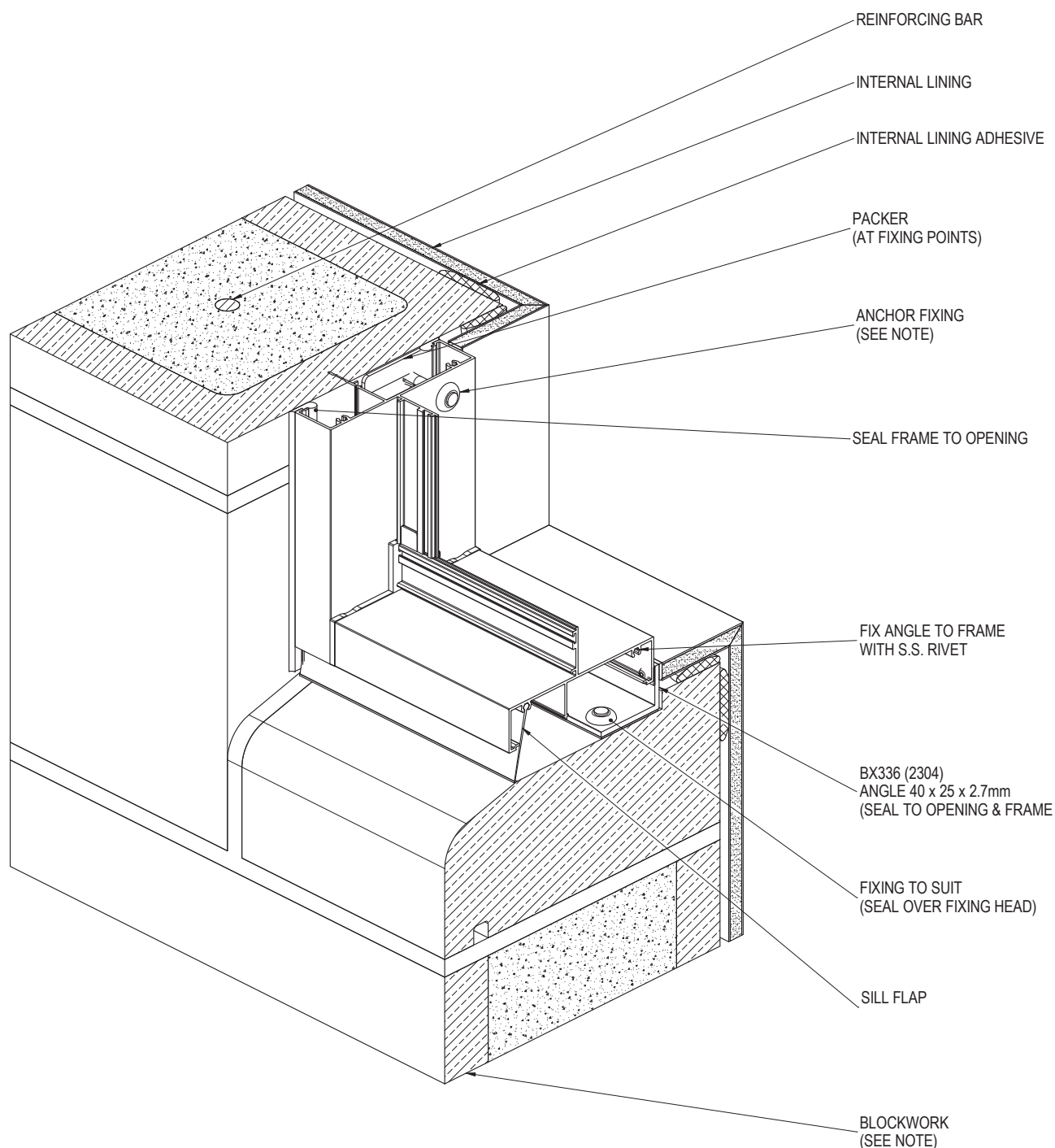
DATE: 07/12/12

ISSUE: A

SCALE: 1 : 3



## BLOCKWORK CONSTRUCTION - SILL & JAMB DETAIL



**NOTE:**  
SURFACE OF BLOCKS TO WINDOW OPENING MUST BE TANKED WITH A SUITABLE SEALER TO PREVENT INGRESS OF MOISTURE. ENSURE SURFACES TO BE SEALED ARE SOUND, CLEAN, DRY AND FREE FROM ANY CONTAMINANTS BEFORE SEALING.

FOR SITE CLASSIFICATIONS OF UP TO AND INCLUDING 'N6' OR SIMILAR, FIXINGS ARE TO BE AT 450mm CENTRE MAXIMUM, FOR SITUATIONS IN EXCESS OF THIS THE FIXINGS ARE TO BE AT 300mm CENTRES MAXIMUM. FIXING SIZE TO BE EQUIVALENT TO A  $\phi$  2.2mm STEEL NAIL MINIMUM.

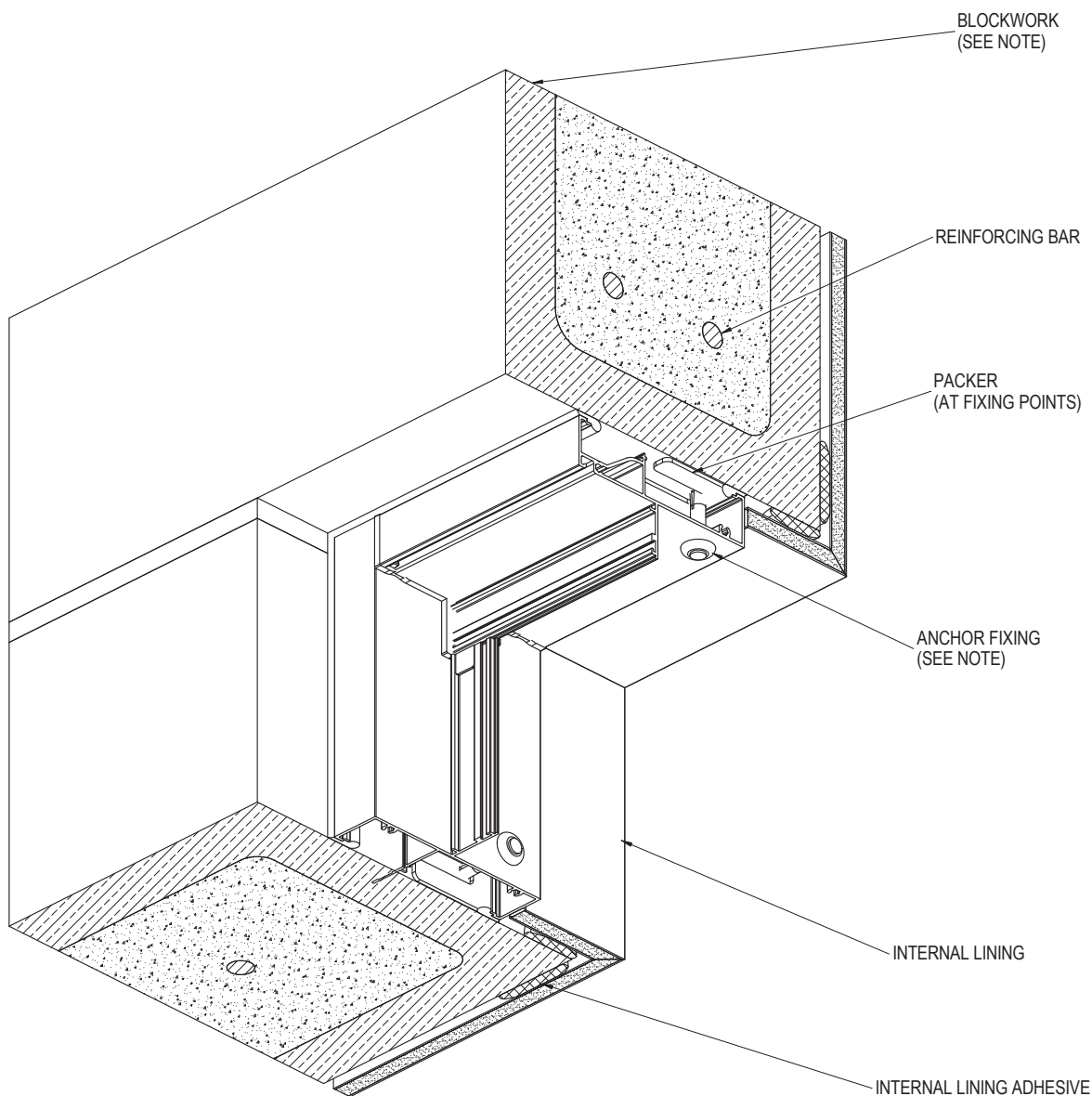
PRODUCT NO: SIG-AWN-100  
DRAWING NO: SIG-AWN-02-07  
DRAWN: JCF

DATE: 07/12/12  
ISSUE: A  
SCALE: 1 : 3





## BLOCKWORK CONSTRUCTION - HEAD & JAMB DETAIL



NOTE:  
SURFACE OF BLOCKS TO WINDOW OPENING MUST BE TANKED WITH A SUITABLE SEALER TO PREVENT INGRESS OF MOISTURE. ENSURE SURFACES TO BE SEALED ARE SOUND, CLEAN, DRY AND FREE FROM ANY CONTAMINANTS BEFORE SEALING.

FOR SITE CLASSIFICATIONS OF UP TO AND INCLUDING 'N6' OR SIMILAR, FIXINGS ARE TO BE AT 450mm CENTRE MAXIMUM, FOR SITUATIONS IN EXCESS OF THIS THE FIXINGS ARE TO BE AT 300mm CENTRES MAXIMUM. FIXING SIZE TO BE EQUIVALENT TO A  $\phi 2.2$ mm STEEL NAIL MINIMUM.

PRODUCT NO: SIG-AWN-100  
DRAWING NO: SIG-AWN-02-08  
DRAWN: JCF

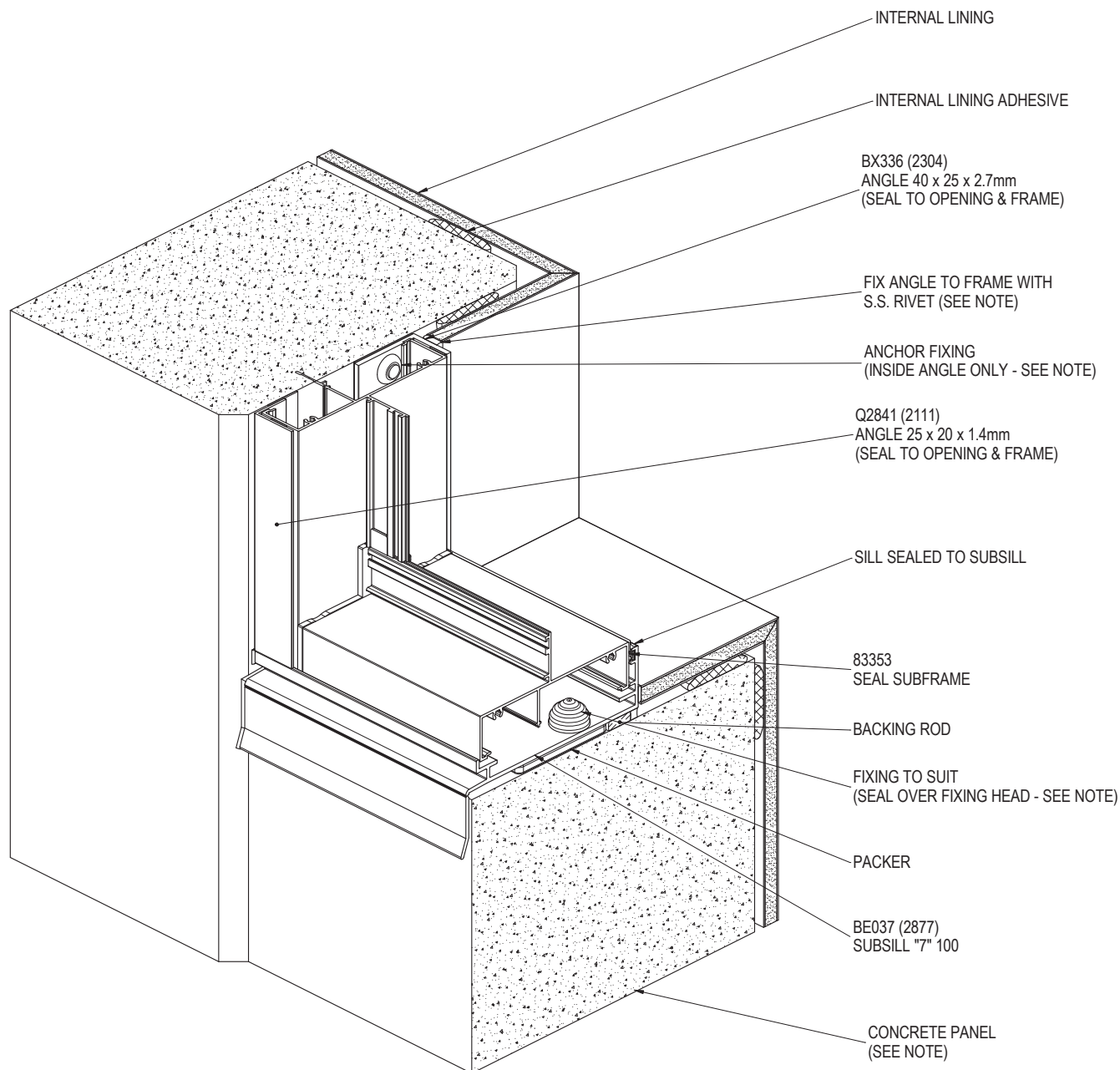
DATE: 07/12/12

ISSUE: A

SCALE: 1 : 3



## TILT SLAB CONSTRUCTION - SILL & JAMB DETAIL



NOTE:  
SURFACE OF CONCRETE TO WINDOW OPENING MUST BE TANKED WITH A SUITABLE SEALER TO PREVENT INGRESS OF MOISTURE. ENSURE SURFACES TO BE SEALED ARE SOUND, CLEAN, DRY AND FREE FROM ANY CONTAMINANTS BEFORE SEALING.

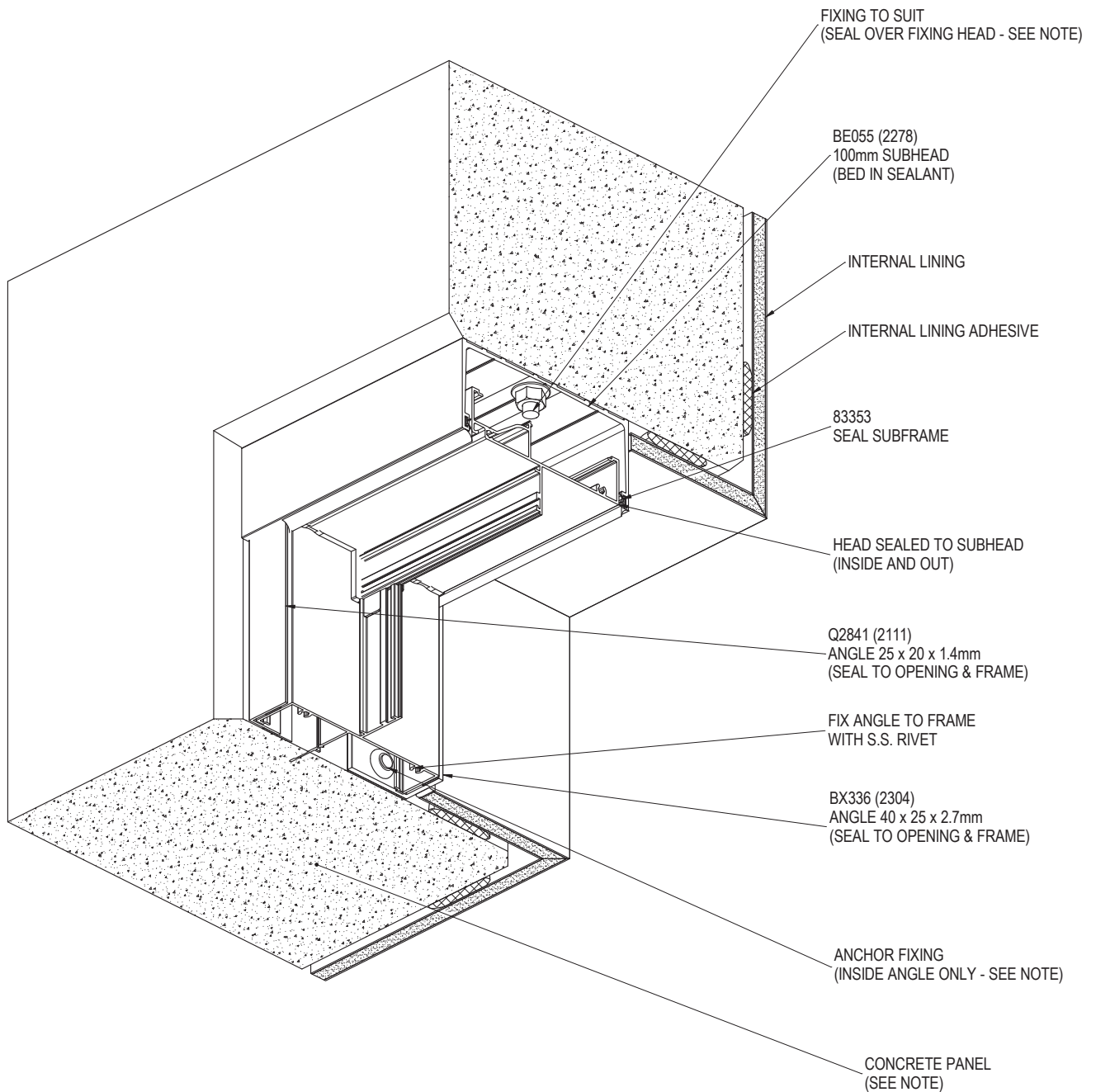
FIXING TYPES & CENTRES TO BE PROJECT SPECIFIC, REFER TO SPECIFICATION AND/OR ENGINEER.

PRODUCT NO: SIG-AWN-100  
DRAWING NO: SIG-AWN-02-09  
DRAWN: JCF

DATE: 07/12/12  
ISSUE: A  
SCALE: 1 : 3



## TILT SLAB CONSTRUCTION - HEAD & JAMB DETAIL



NOTE:  
SURFACE OF CONCRETE TO WINDOW OPENING MUST BE TANKED WITH A SUITABLE SEALER TO PREVENT INGRESS OF MOISTURE. ENSURE SURFACES TO BE SEALED ARE SOUND, CLEAN, DRY AND FREE FROM ANY CONTAMINANTS BEFORE SEALING.

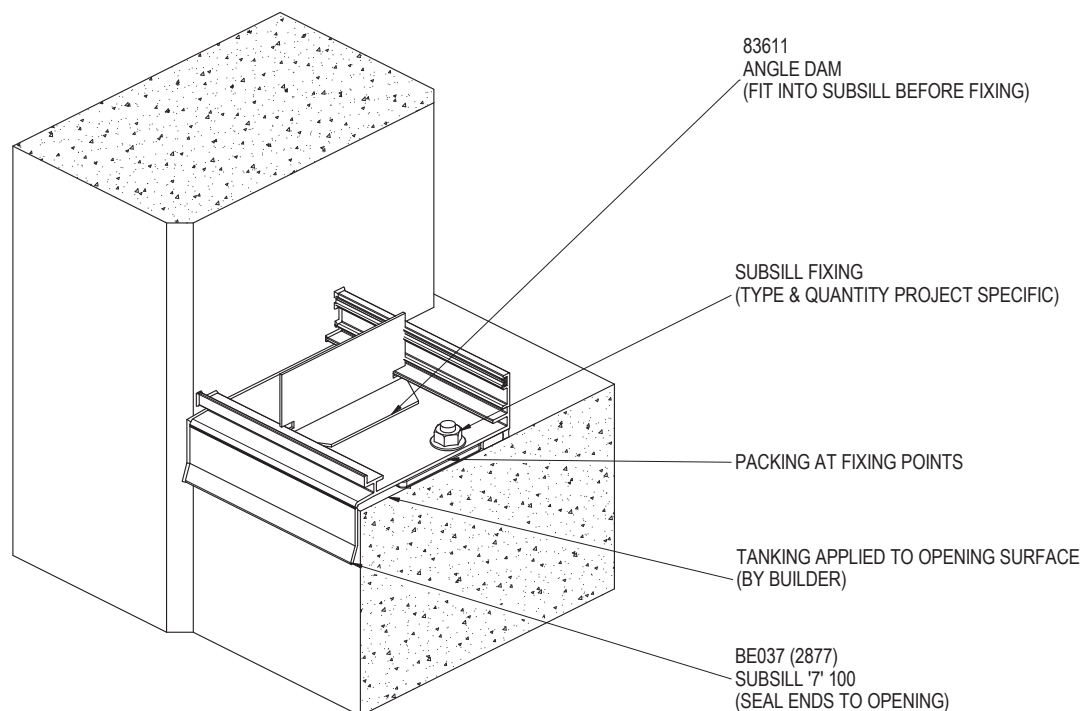
FIXING TYPES & CENTRES TO BE PROJECT SPECIFIC, REFER TO SPECIFICATION AND/OR ENGINEER.

PRODUCT NO: SIG-AWN-100  
DRAWING NO: SIG-AWN-02-10  
DRAWN: JCF

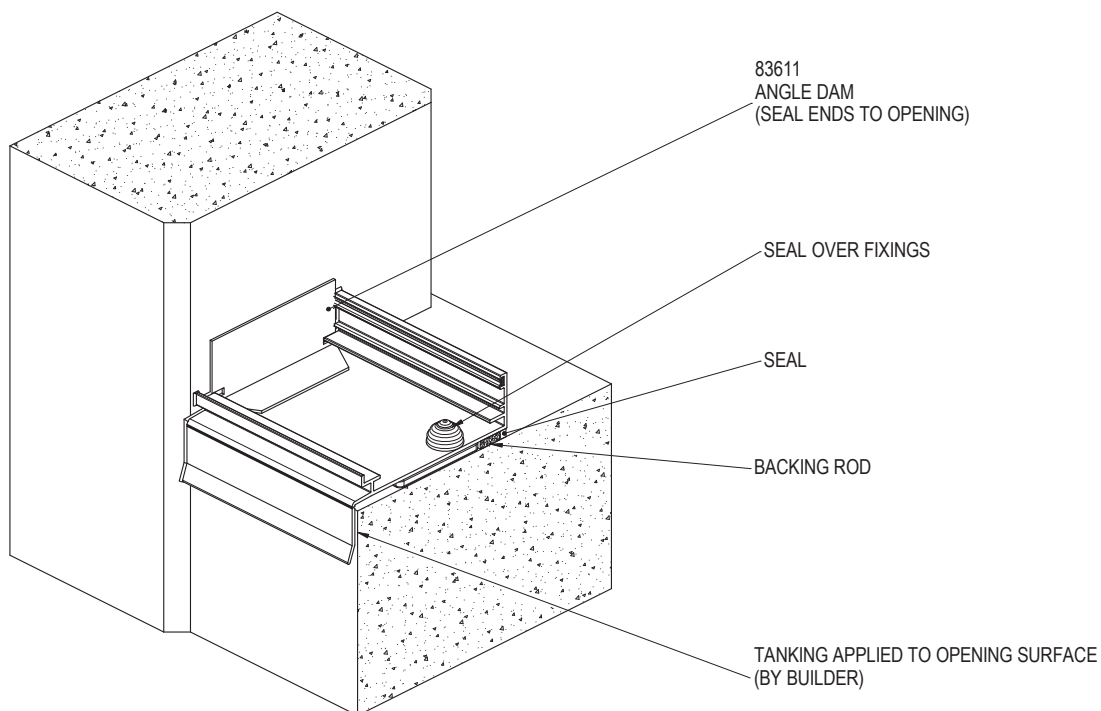
DATE: 07/12/12  
ISSUE: A  
SCALE: 1 : 3



## SUBSILL DAM ANGLE INSTALLATION



1. INSTALL SUBSILL INTO OPENING WITH DAM ANGLE FITTED. PACK SUBSILL LEVEL THEN FIX TO STRUCTURE. SEAL SUBSILL ENDS TO STRUCTURE.

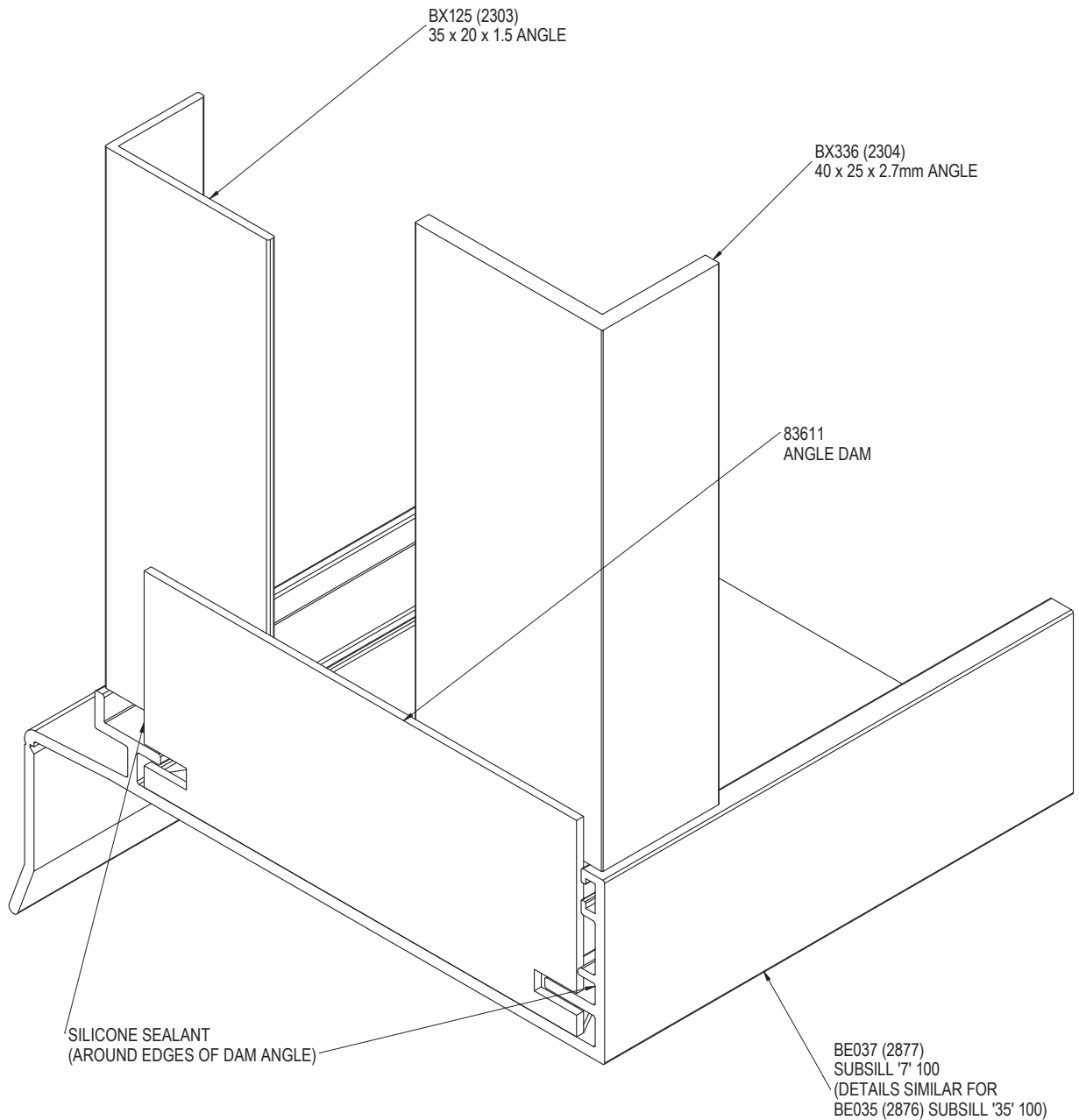


2. APPLY SEALANT TO VERTICAL FACE OF DAM ANGLE AND ALSO TO THE FLOOR OF THE SUBSILL. POSITION DAM ANGLE AGAINST THE STRUCTURE. SEAL ALL JOINTS BETWEEN THE ANGLE AND SUBSILL. SEAL ALL JOINTS BETWEEN ANGLE AND SUBSILL. SEAL OVER FIXINGS AND UNDER SUB SILL TO STRUCTURE.

PRODUCT NO: SIG-AWN-100  
DRAWING NO: SIG-AWN-02-11  
DRAWN: JCF

DATE: 07/12/12  
ISSUE: A  
SCALE: 1 : 3

SUBSILL DAM ANGLE INSTALLATION WITH FIXING & TRIM ANGLES



PRODUCT NO: SIG-AWN-100  
DRAWING NO: SIG-AWN-02-12  
DRAWN: JCF

DATE: 07/12/12  
ISSUE: A  
SCALE: 1 : 1



**Bradnam's**  
windows & doors